

Offshore Wind Power Farm Substations



Dansk Ståldag 2009

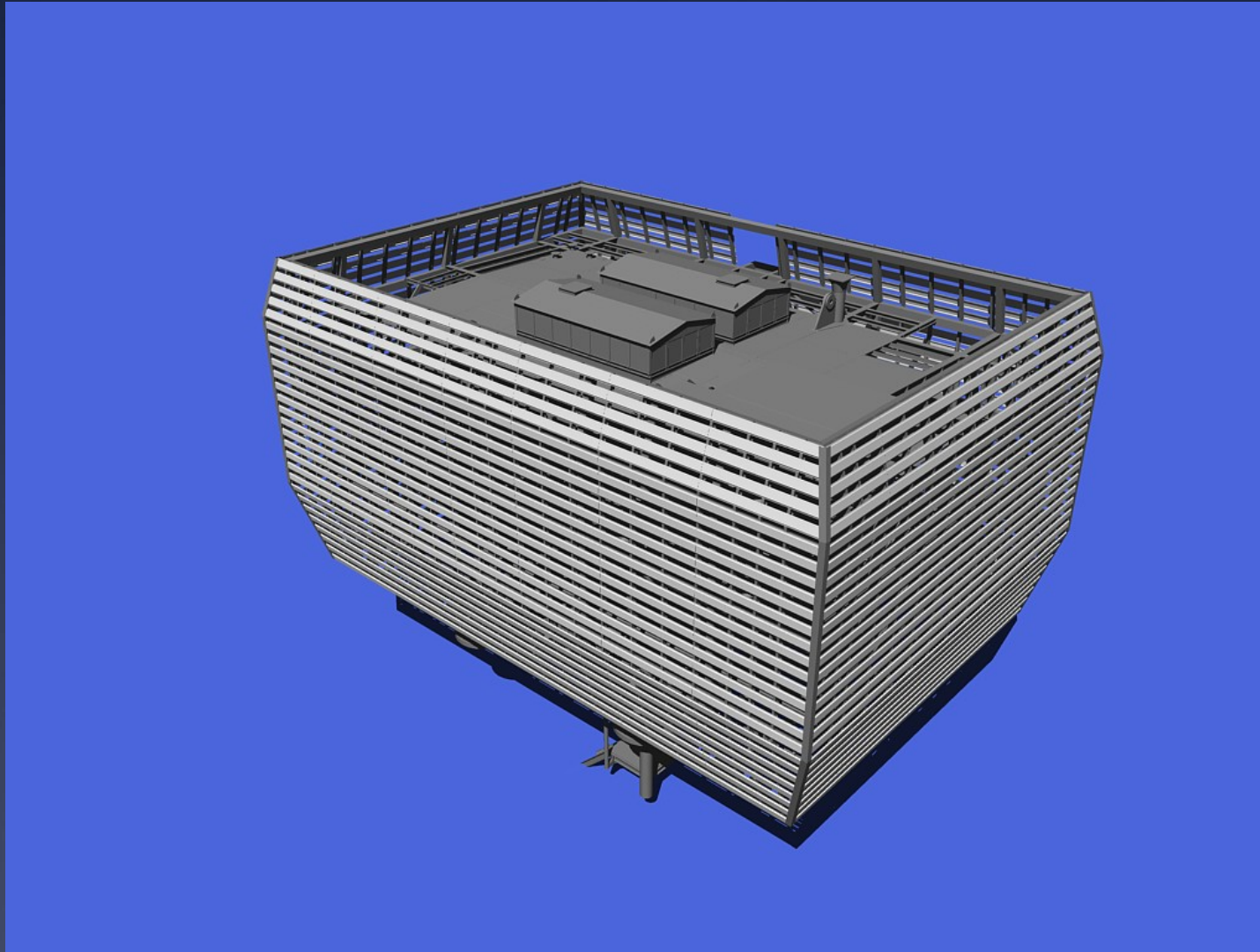
Offshore Substations

- * The Substation
- * Topside
- * Substructure
- * Fabrication
- * Transport & Installation
- * Example Projects

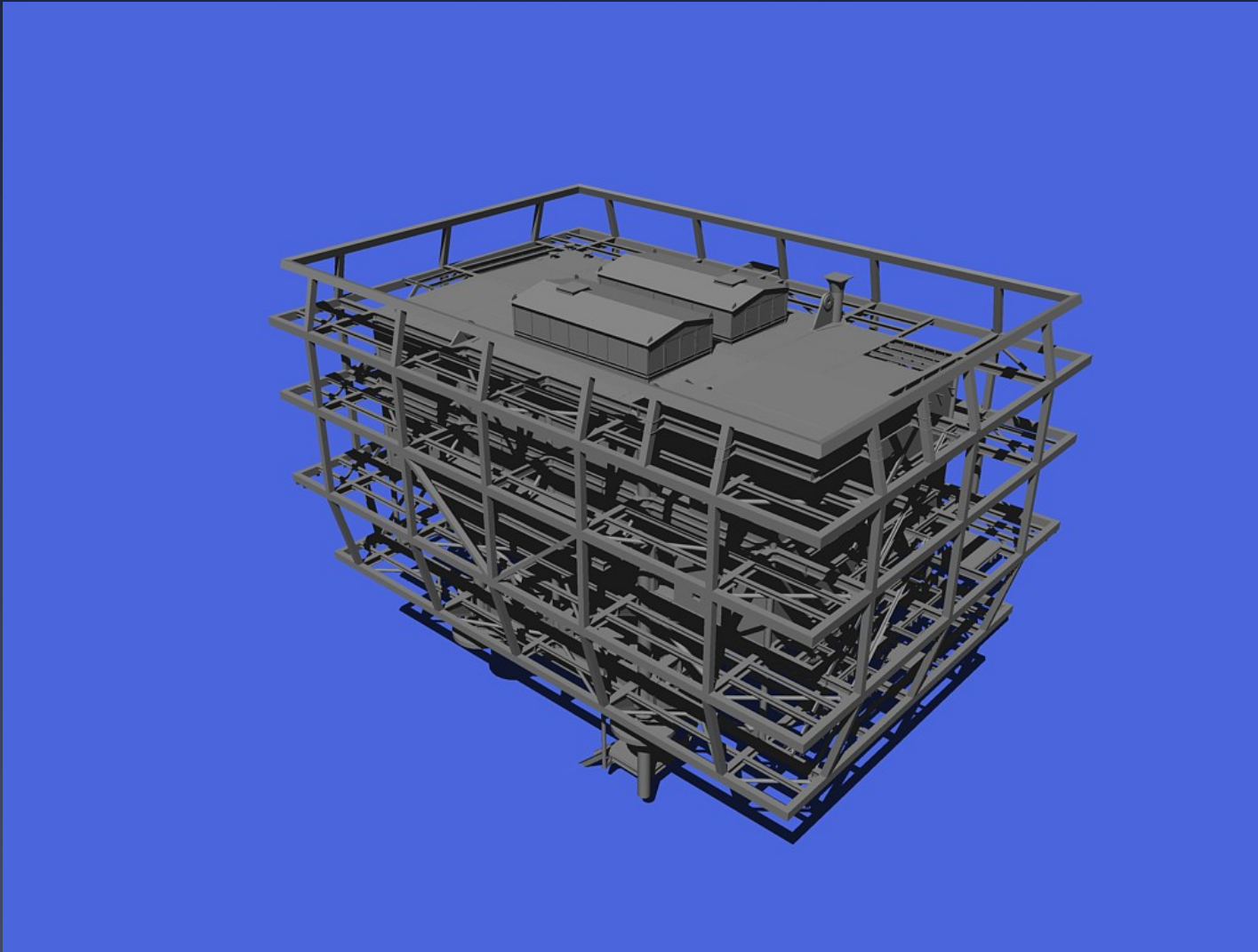
The Substation

- * Collect Cables from Wind Turbines
- * House Step-Up Transformers to Minimize Export Cable to Shore
- * Reduce Transmission Losses
- * Minimize Export Cable to Shore
- * Minimize Cable Costs
- * Secondary Functions
 - * Base for Maintenance of Wind Turbines
 - * Accommodation for Maintenance Personnel

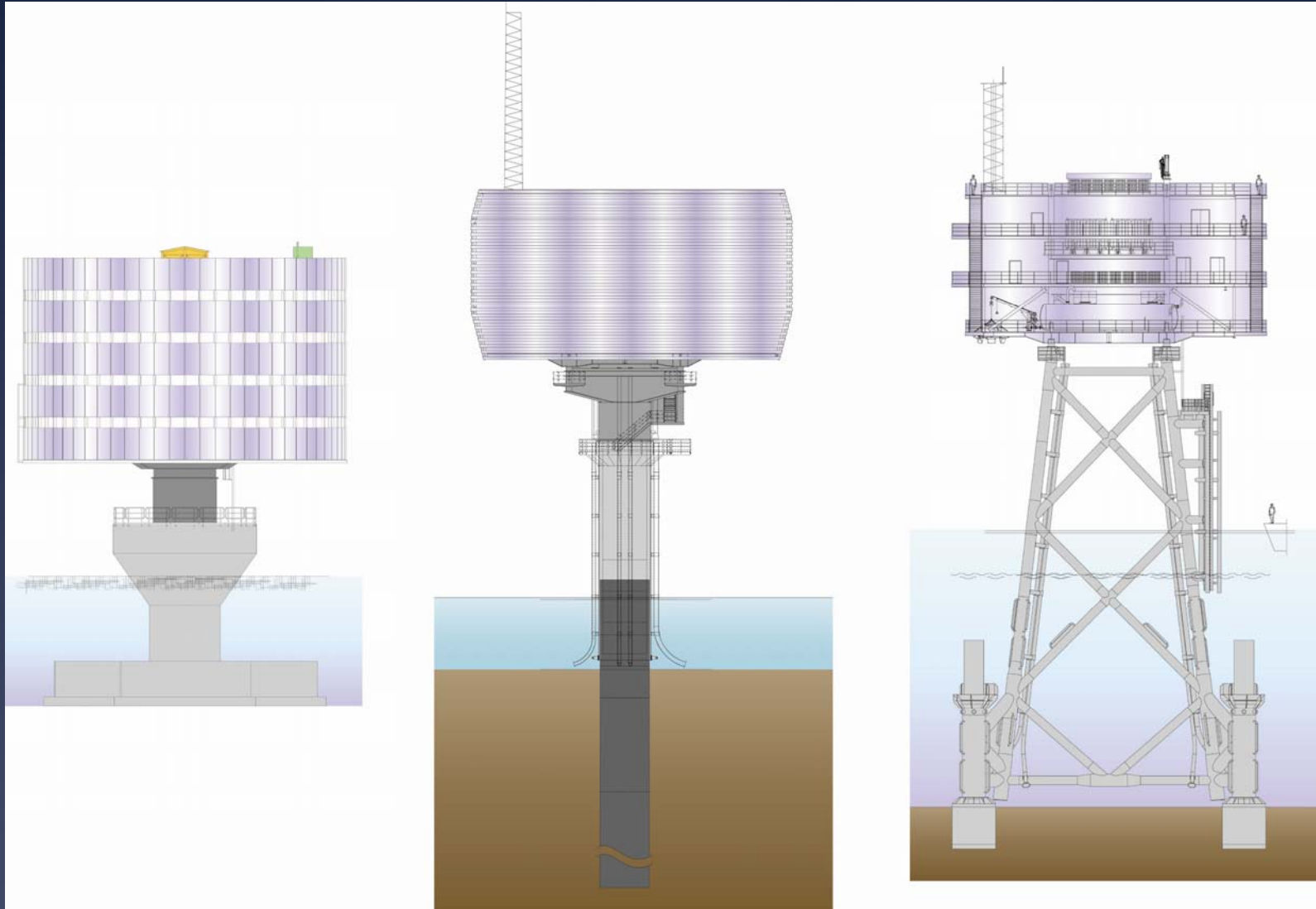
Topside



Topside



Substructures



Fabrication



Fabrication



Transport & Installation



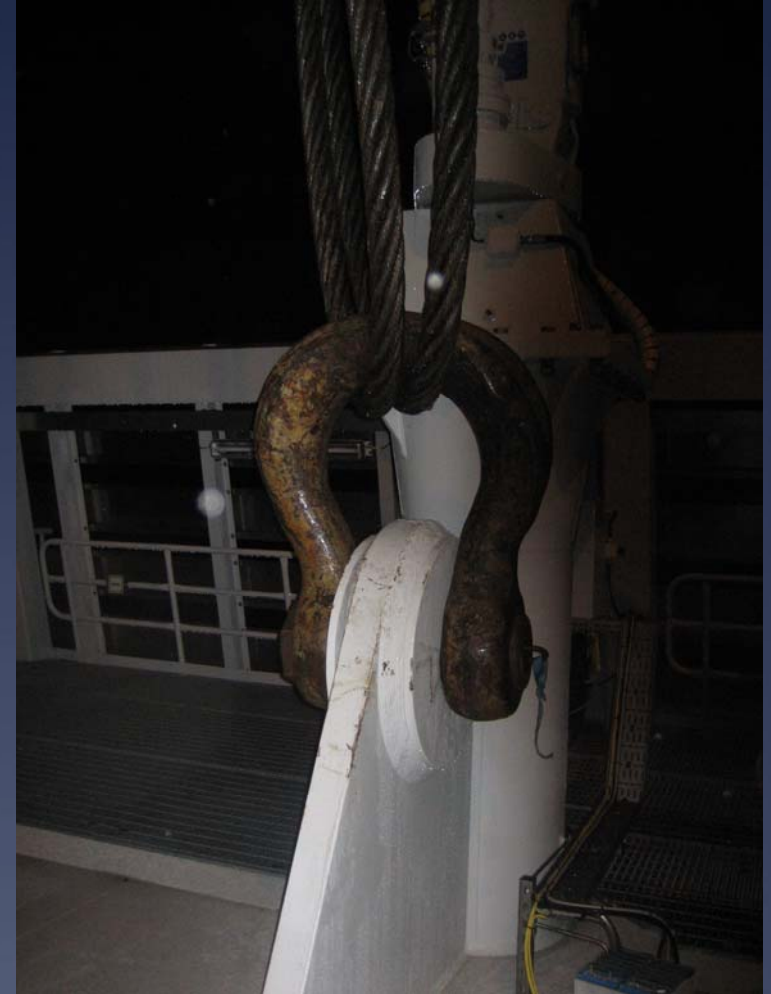
Transport & Installation



Transport & Installation



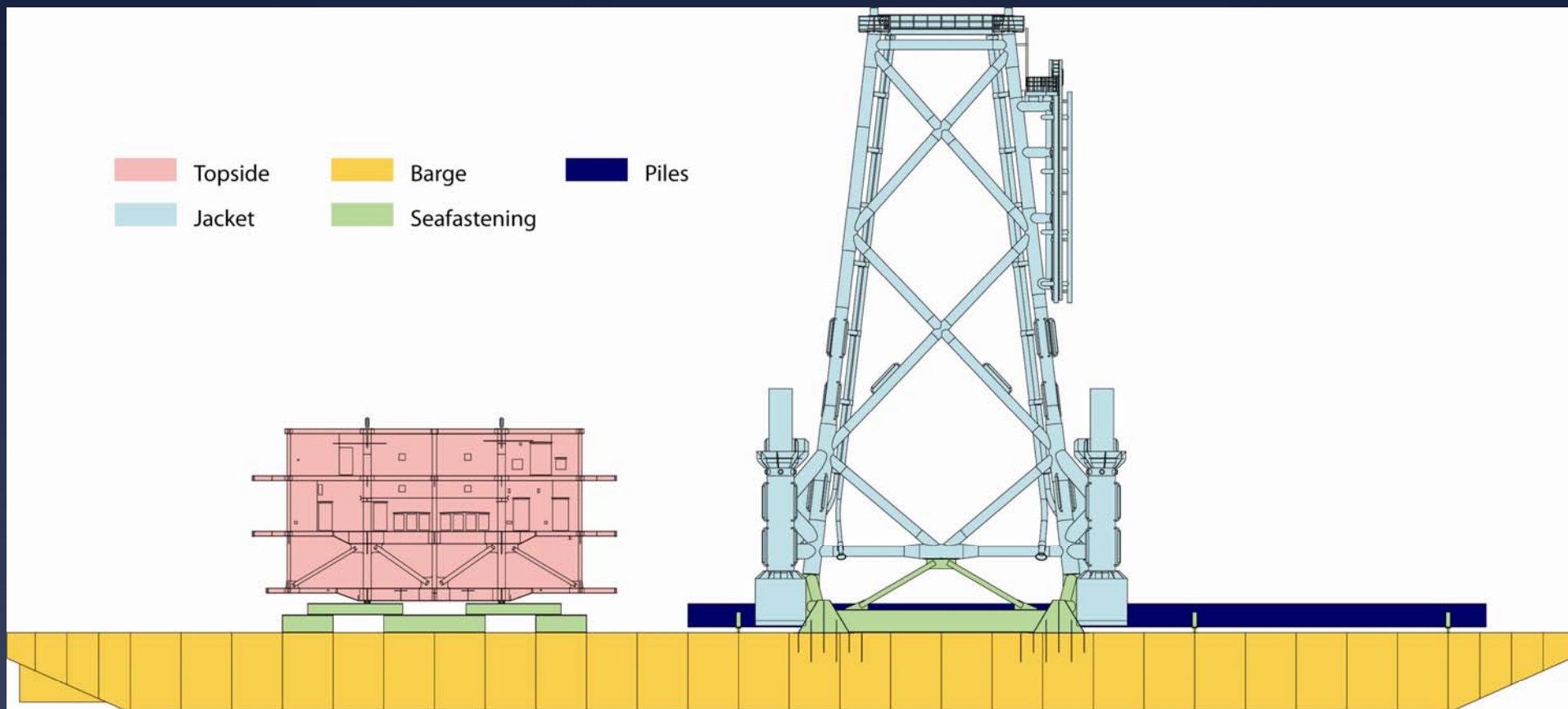
Transport & Installation

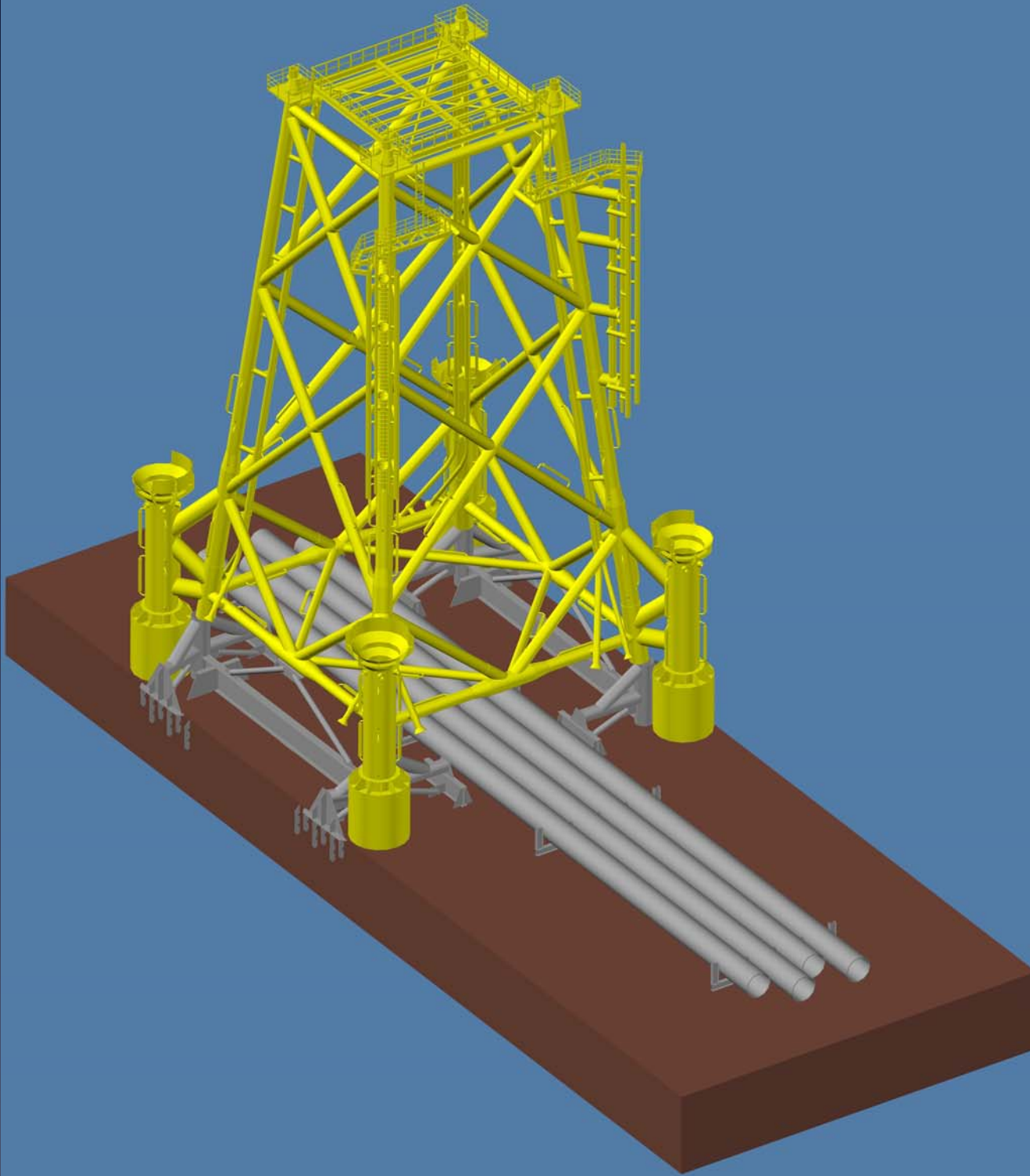


Transport & Installation



- Topside
- Barge
- Piles
- Jacket
- Seafastening

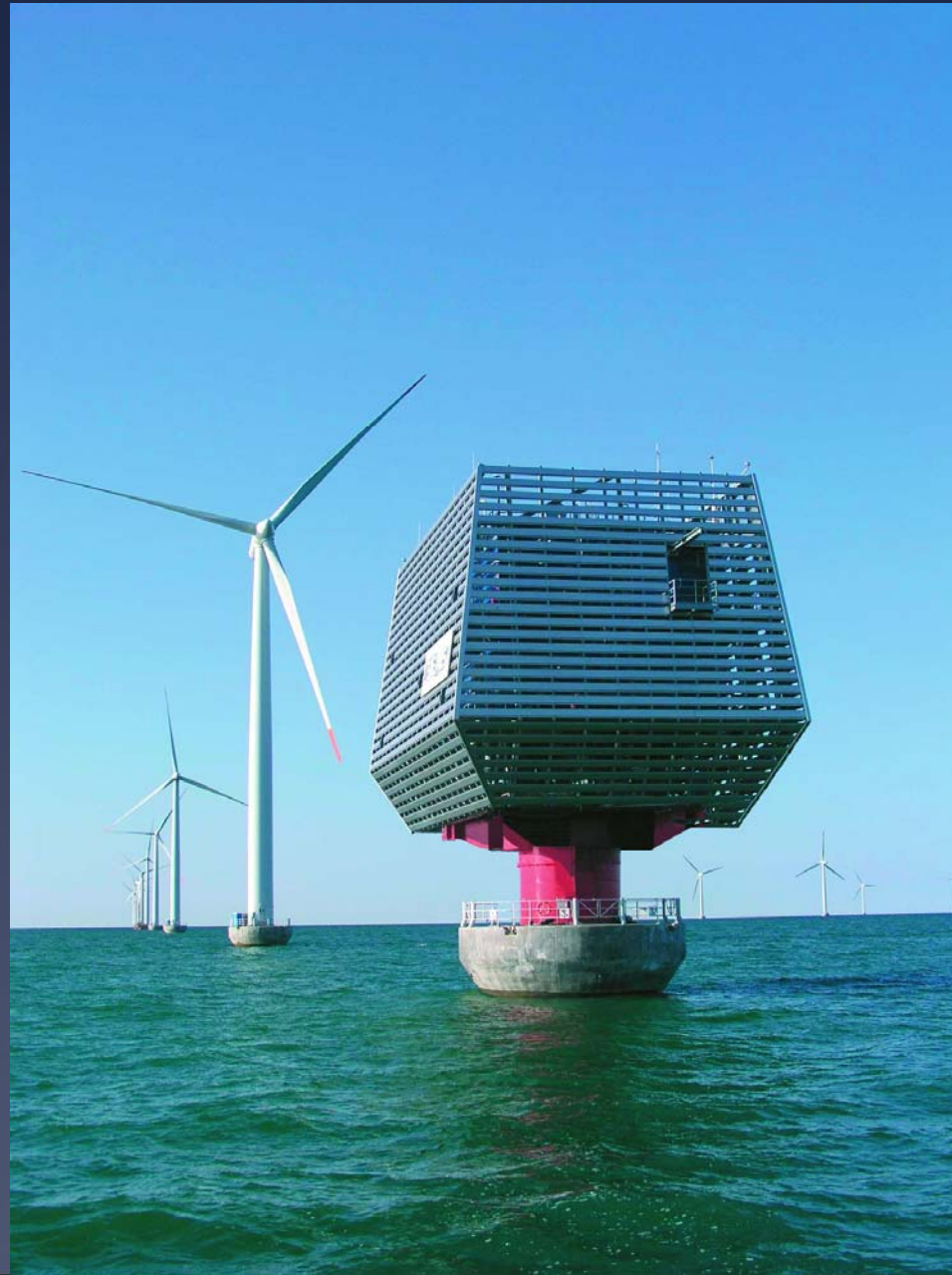




Example Projects

Nysted I 2003

First Wind Farm Offshore Substation in Operation



Lillgrund 2005



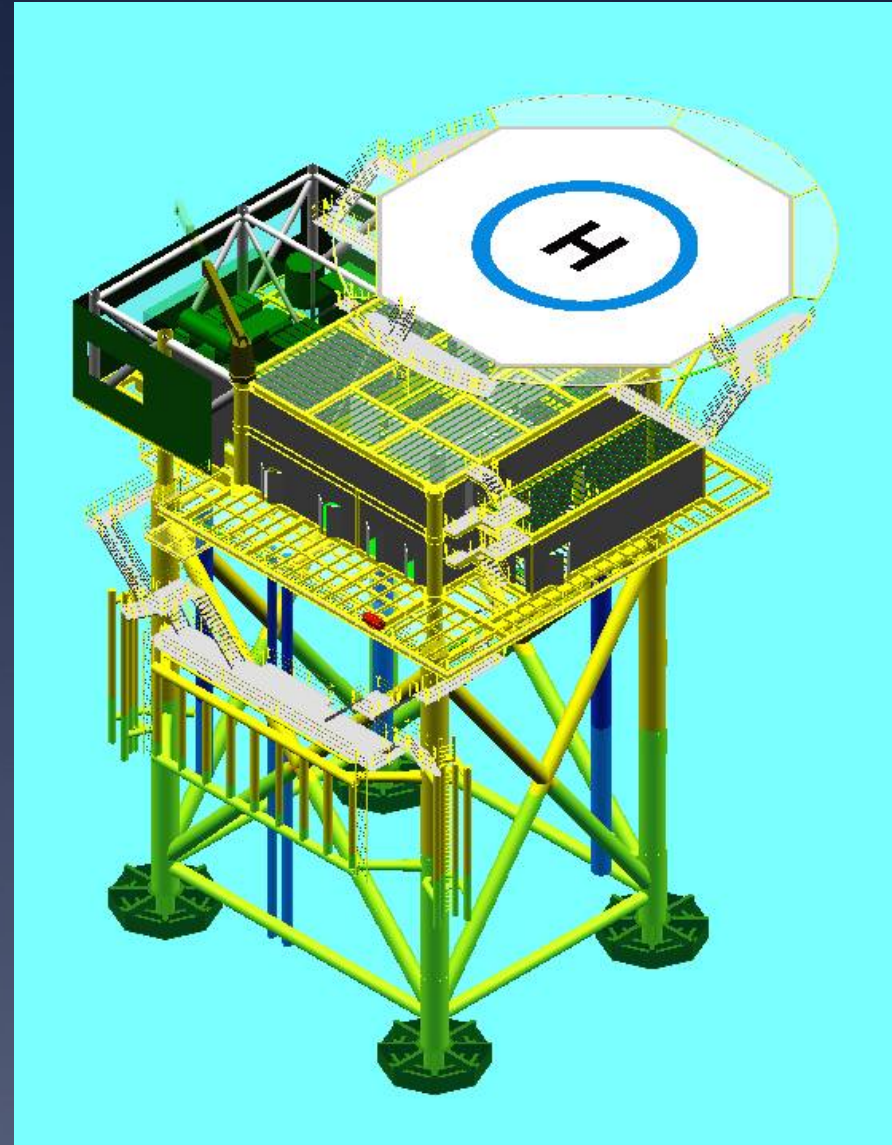
Lillgrund 2005



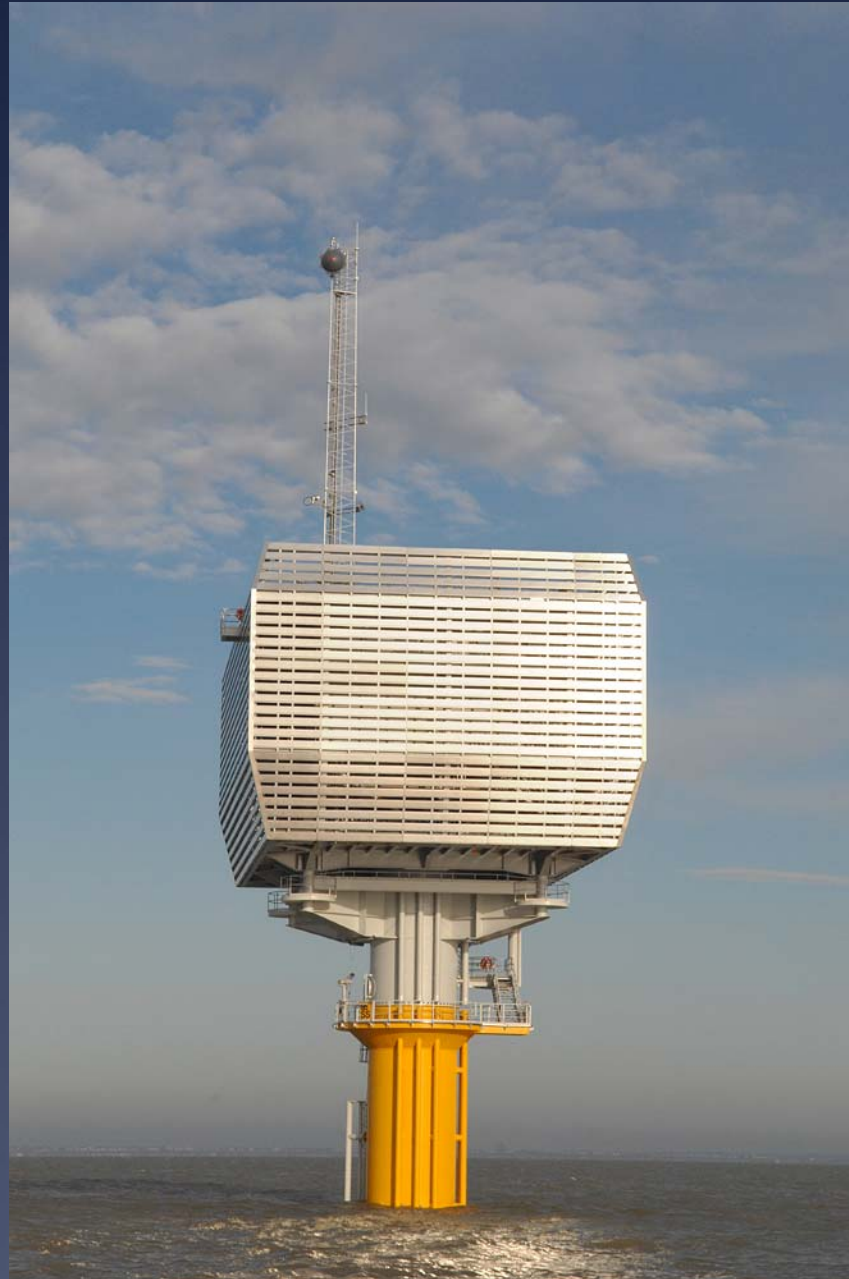
Q7 Princess Amalia 2005



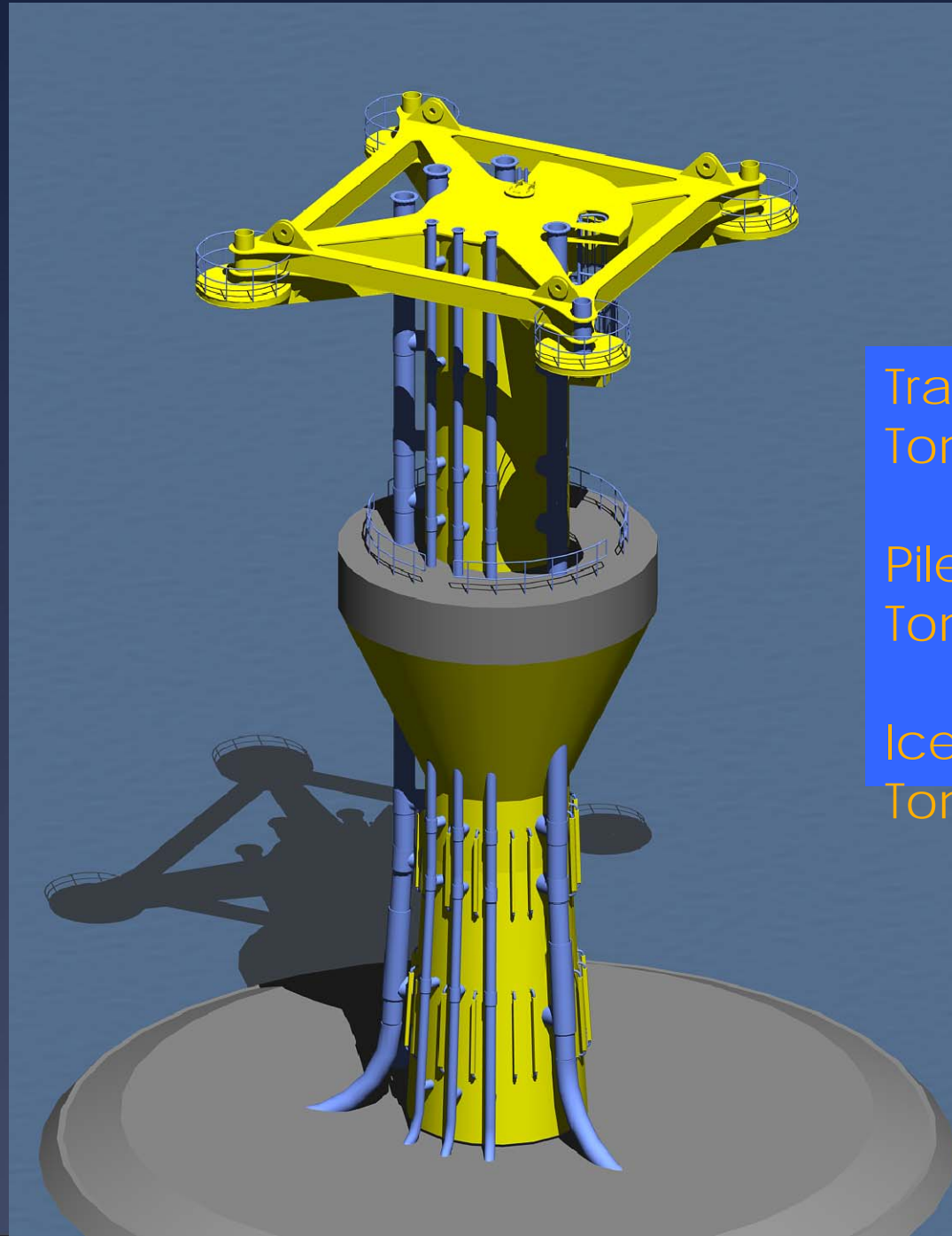
Horns Rev 2 2006



Gunfleet Sands 2007

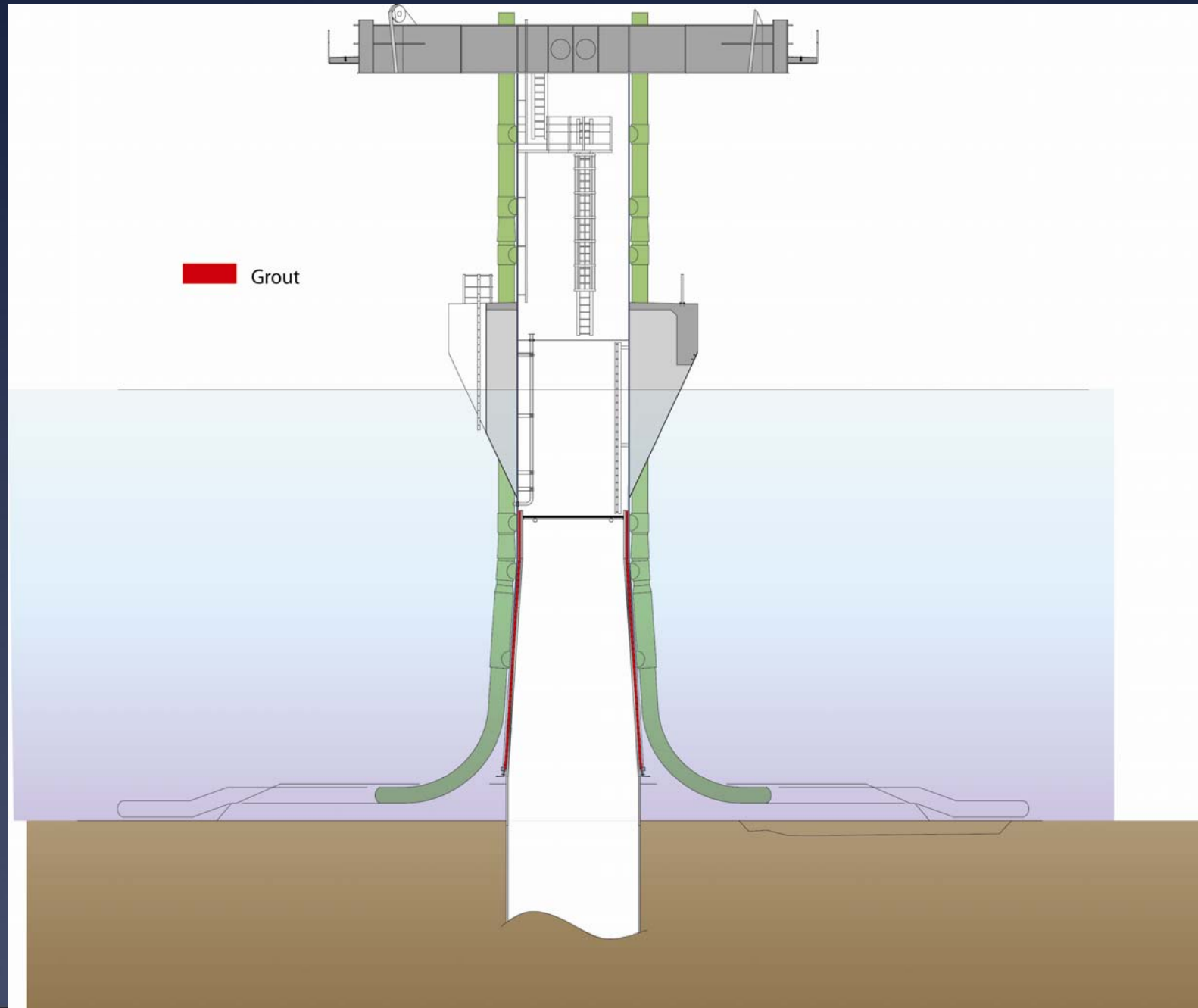


Baltic 1 2009

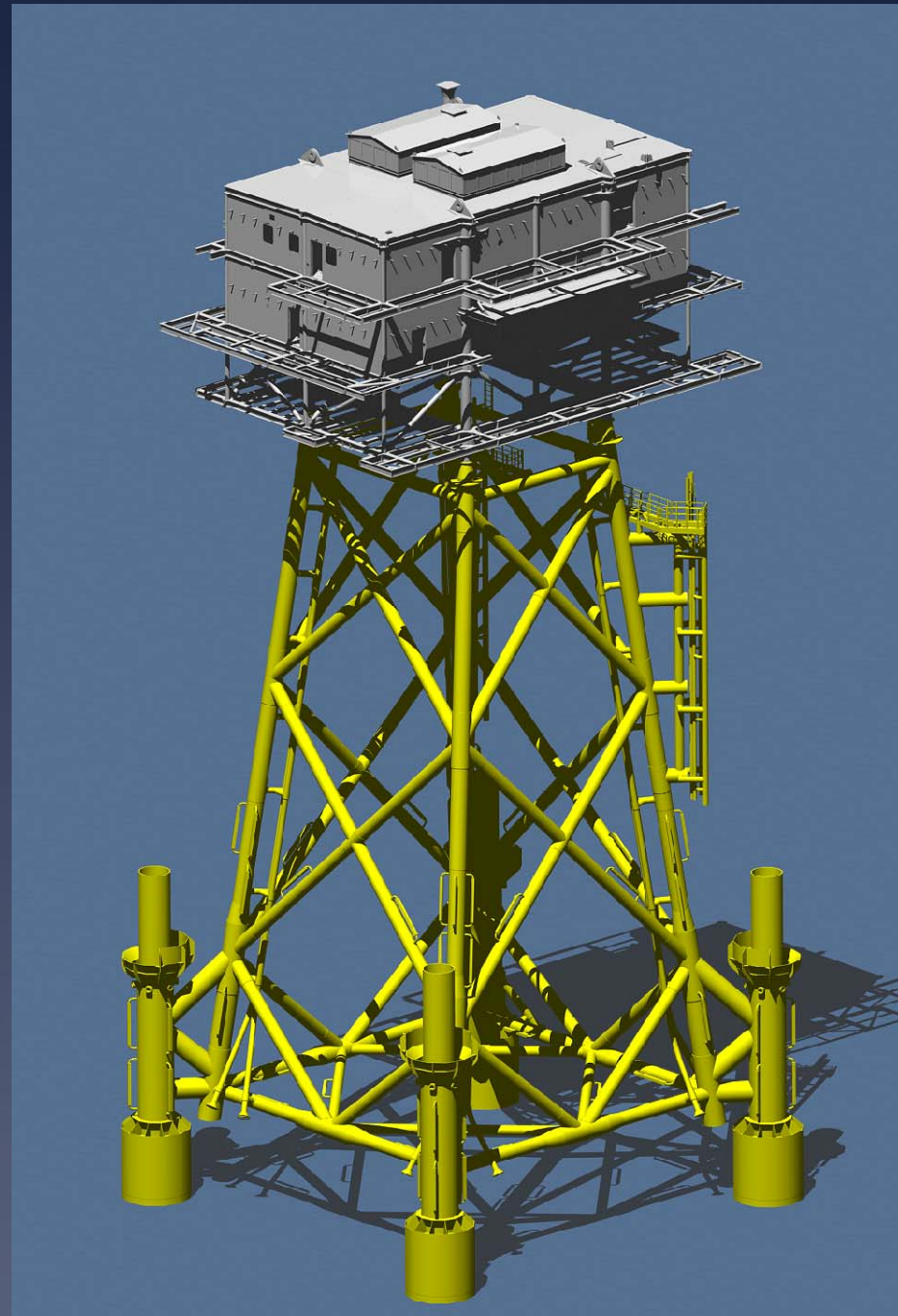
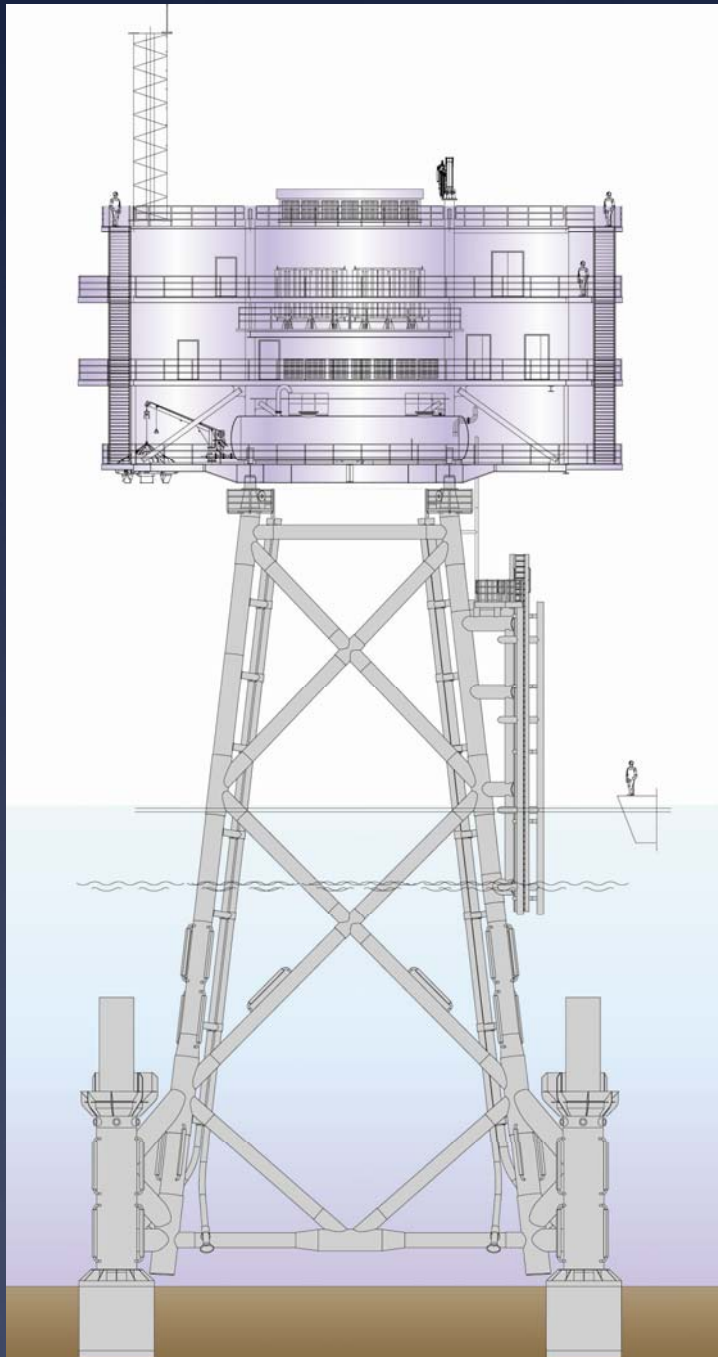


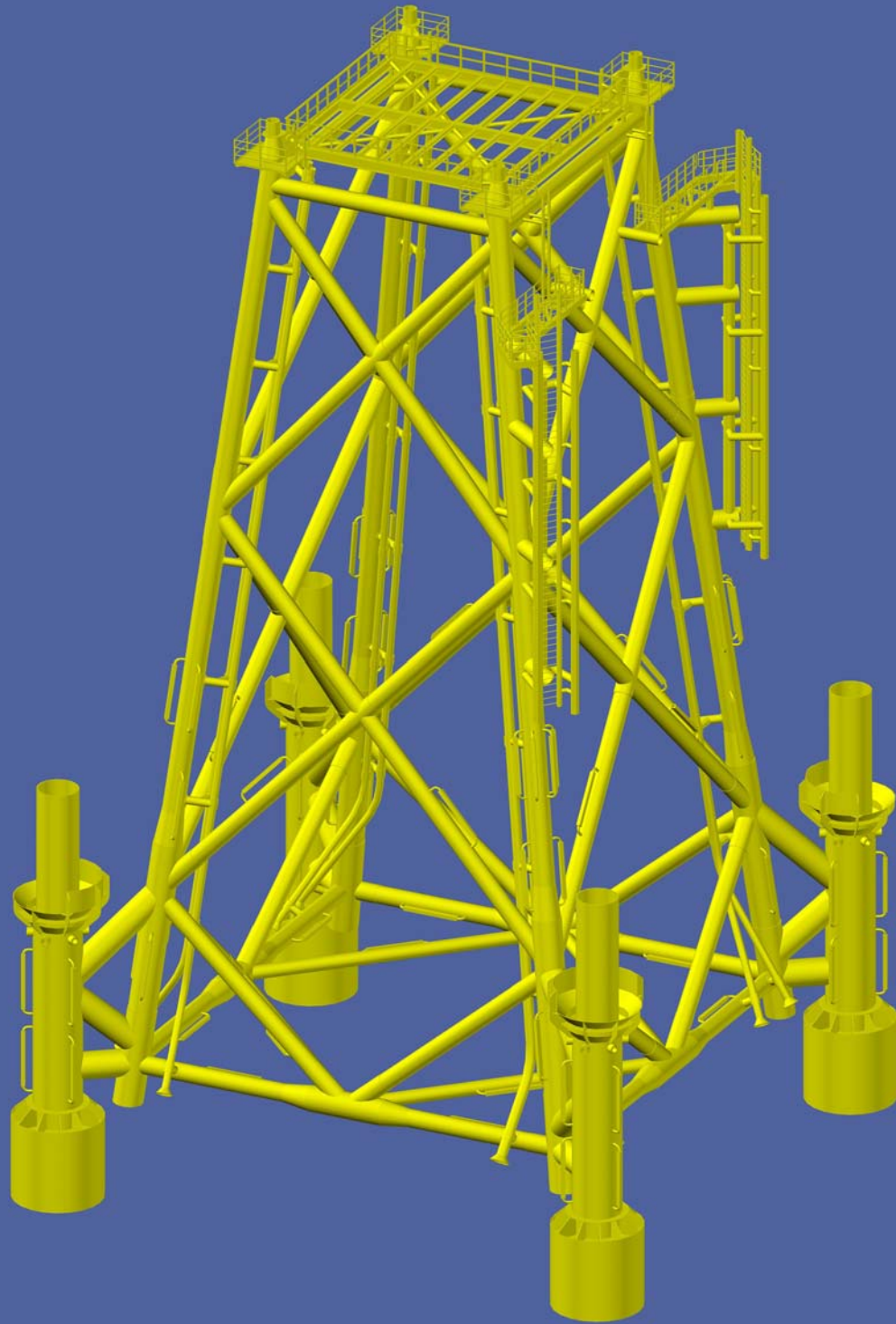
Transition Piece: Tons	420
Pile: Tons	415
IceCone: Tons	535

Baltic 1



Walney I & II 2008/2009





Steel weight

Topside: 504 tons (Total 996 ton)

Jacket: 868 Tons

Piles 4 off: 541 Tons